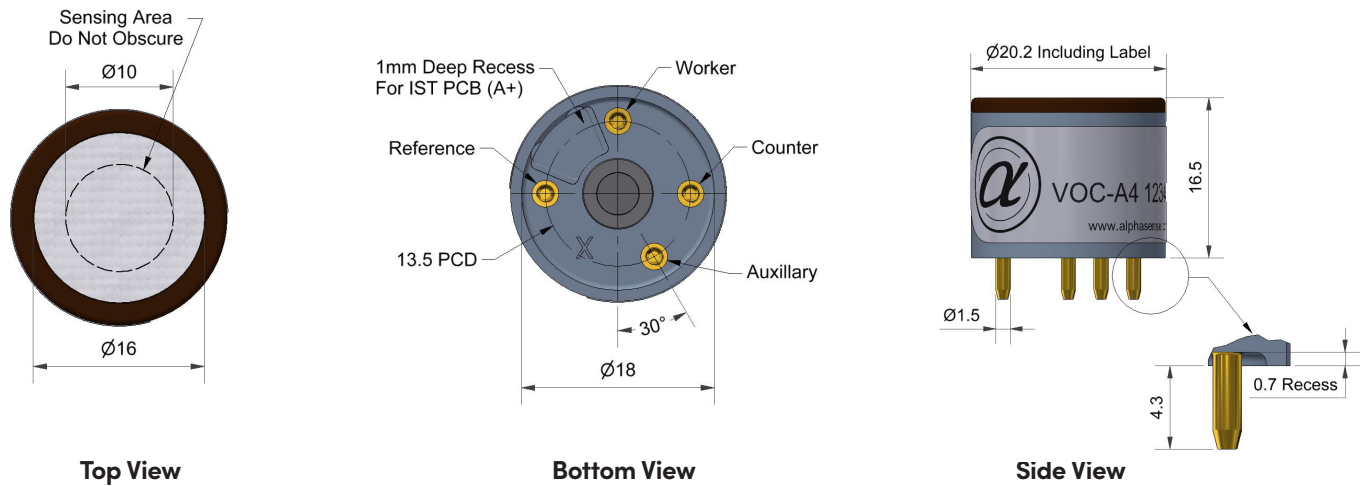


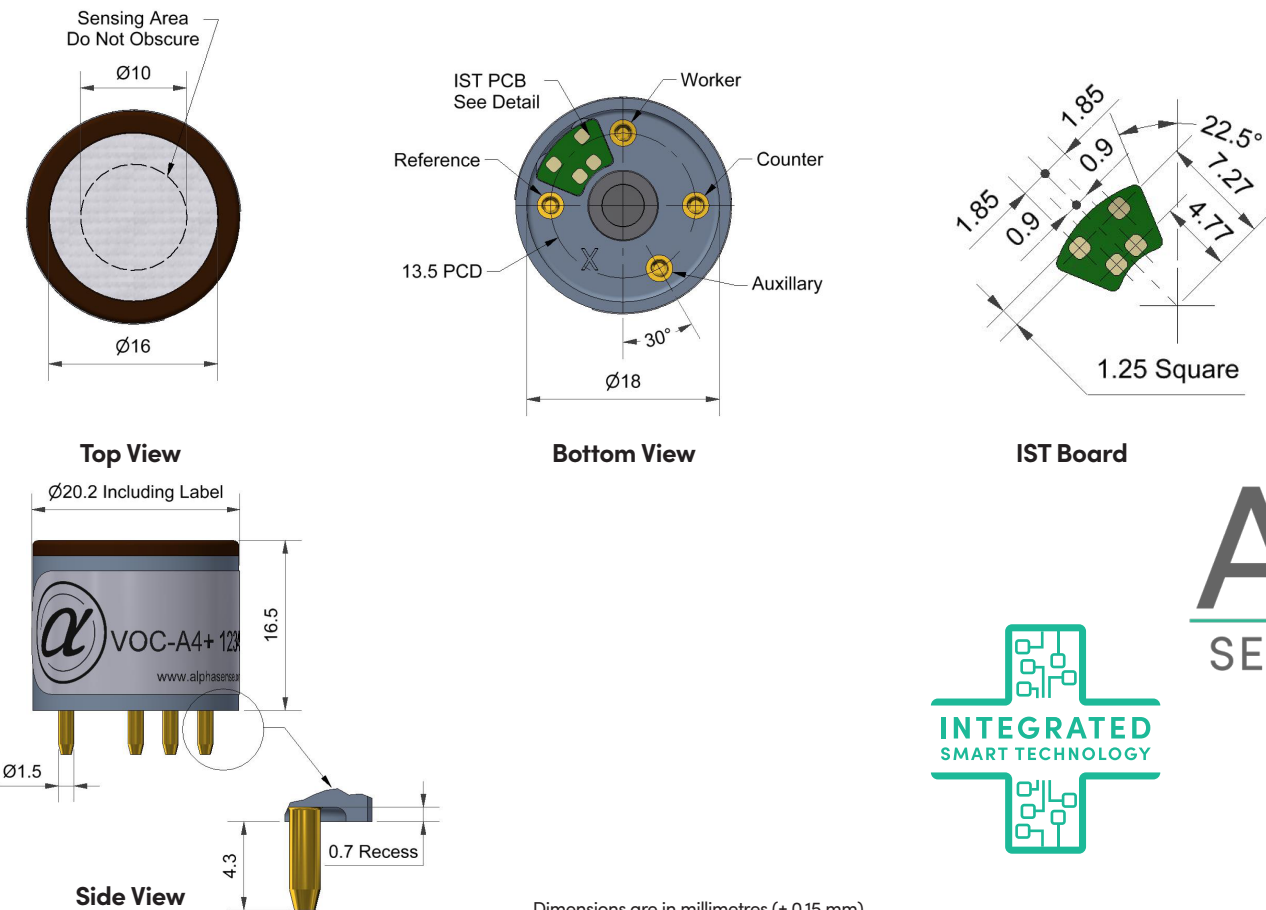
VOC-A4/VOC-A4+ Volatile Organic Compound Sensor

The VOC-A4 sensor is a PPB sensor that is designed for industrial safety and environmental air quality applications with best-in-class baseline stability. The A series is the most widely used sensor format for portable gas detection applications. This product is available in our standard format (VOC-A4) and with our patented Integrated Smart Technology (VOC-A4+) that has an IST board with a memory chip and temperature sensor integrated in the sensor. The + sensors store specific calibration, specification, and identification data on every sensor allowing plug and play operation. The on-board temperature sensor improves the accuracy and simplicity of temperature compensation algorithms.

VOC-A4 Volatile Organic Compound Sensor – 4-Electrode



VOC-A4+ Volatile Organic Compound Sensor – 4-Electrode (with Integrated Smart Technology)



Dimensions are in millimetres (± 0.15 mm).

Sensor Data - CO

Specification CO Sensing

| | | | |
|-----------------------------|--|---|------------|
| Performance | Sensitivity | nA/ppm in 2ppm CO | 230 to 410 |
| | Response time | t_{90} (s) from zero to 2ppm CO | < 30 |
| | Zero current | nA in zero air at 20°C | ±200 |
| | Noise* | ±2 standard deviations (ppb equivalent) | 20 |
| | Range | ppm limit of performance warranty | 190 |
| | Linearity | ppm CO error at full scale, linear at zero, 10ppm CO | ±1.5 |
| | Overgas limit | maximum ppm for stable response to gas pulse | 1000 |
| | *Tested with Alphasense AFE low noise circuit | | |
| Lifetime | Zero drift | ppb equivalent change/year in lab air | ±500 |
| | Sensitivity drift | % change/year in lab air, monthly test | < 15 |
| | Operating life | months until 50% original signal (24-month warranted) | > 36 |
| Environmental | Sensitivity @ -20°C | % (output @ -20°C/output @ 20°C) @ 2ppm CO | 50 to 80 |
| | Sensitivity @ 50°C | % (output @ 50°C/output @ 20°C) @ 2ppm CO | 100 to 120 |
| | Zero @ -20°C | nA change from 20°C | ±20 |
| | Zero @ 50°C | nA change from 20°C | ±100 |
| Cross Sensitivity | CO sensitivity | % measured gas @ 2ppm CO | < 110 |
| | H ₂ S sensitivity | % measured gas @ 5ppm H ₂ S | < 400 |
| | NO ₂ sensitivity | % measured gas @ 5ppm NO ₂ | < -80 |
| | Cl ₂ sensitivity | % measured gas @ 5ppm Cl ₂ | < -40 |
| | NO sensitivity | % measured gas @ 5ppm NO | < 40 |
| | SO ₂ sensitivity | % measured gas @ 5ppm SO ₂ | < 100 |
| | H ₂ sensitivity | % measured gas @ 100ppm H ₂ at 20°C | < 50 |
| | C ₂ H ₄ sensitivity | % measured gas @ 40ppm C ₂ H ₄ | < 110 |
| | NH ₃ sensitivity | % measured gas @ 20ppm NH ₃ | < -0.1 |
| CO ₂ sensitivity | % measured gas @ 5% vol CO ₂ | < 0.1 | |
| Key Specifications | Temperature range | °C | -30 to 50 |
| | Pressure range | kPa | 80 to 120 |
| | Humidity range | % rh continuous | 15 to 90 |
| | Storage period | months @ 3 to 20°C (stored in sealed pot) | 6 |
| | Load resistor | Ω (AFE circuit is recommended) | 33 to 100 |
| | Weight | g | < 6 |

Figure 1 Linearity from 0 to 10ppm CO

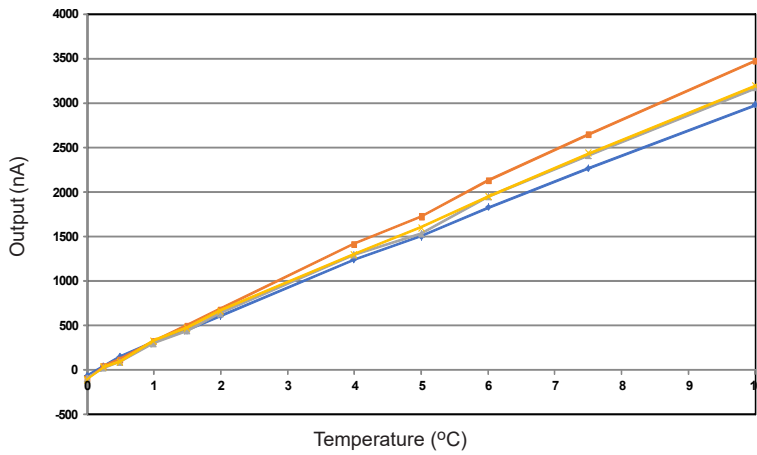


Figure 1 shows example sensor response at concentrations of up to 10ppm CO.

Figure 2 Zero Temperature Dependence

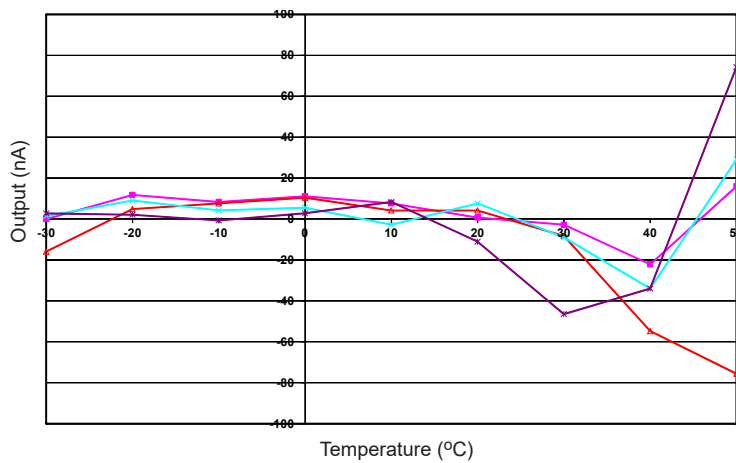


Figure 2 shows example variation in zero output of the working electrode caused by changes in temperature, expressed as nA.

Sensor Data - C₂H₆O

The VOC-A4 detects both VOCs and CO gases. Using both a VOC-A4 and a CO-A4 sensor in combination allows the estimation of VOC concentration at 0V bias.

The data given in this TDS refers to the use of the VOC-A4 sensor at 0V bias. Other voltages within the range 0 to 0.3V can also be applied (see application note AAN-805).

In order to calculate the VOC concentration, it is necessary to ensure the signals from the two sensors have been corrected for electronic zero offset, sensor zero offset and temperature dependence, and sensitivity (nA/ppm) calibration and temperature dependence.

Specification Ethanol (C₂H₆O) sensing

| | | | | | |
|---------------------------|--|--|----------------------------|-------------------------------|--------|
| Performance | Sensitivity to NO ₂ | nA/ppm in <1ppm C ₂ H ₆ O | 200 to 400 | | |
| | Response time | t ₉₀ (s) from zero to <1ppm C ₂ H ₆ O | < 30 | | |
| | Zero current | nA in zero air at 20°C | ±200 | | |
| | Noise* | ±2 standard deviations (ppb equivalent) | 20 | | |
| | Range | ppm limit of performance warranty | 2 | | |
| | Linearity | ppm error at full scale, linear at zero, <1ppm C ₂ H ₆ O | < 0.13 | | |
| | Overgas limit | maximum ppm for stable response to gas pulse | 5 | | |
| | *Tested with Alphasense AFE low noise circuit | | | | |
| Lifetime | Zero drift | ppb equivalent change/year in lab air | ±500 | | |
| | Sensitivity drift | % change/year in lab air, monthly test | < 15 | | |
| | Operating life | months until 50% original signal (24-month warranted) | > 36 | | |
| Environmental | Sensitivity @ -20°C | % (output @ -20°C/output @ 20°C) | ND | | |
| | Sensitivity @ 50°C | % (output @ 50°C/output @ 20°C) | ND | | |
| | Zero @ -20°C | nA change from 20°C | ±20 | | |
| | Zero @ 50°C | nA change from 20°C | ±100 | | |
| Cross Sensitivity | H ₂ S | sensitivity | % measured gas @ 5ppm | H ₂ S | < -100 |
| | NO | sensitivity | % measured gas @ 5ppm | NO | < 5 |
| | Cl ₂ | sensitivity | % measured gas @ 5ppm | Cl ₂ | < 100 |
| | SO ₂ | sensitivity | % measured gas @ 5ppm | SO ₂ | < -3 |
| | CO | sensitivity | % measured gas @ 5ppm | CO | < -3 |
| | C ₂ H ₄ | sensitivity | % measured gas @ 100ppm | C ₂ H ₄ | < 0.1 |
| | NH ₃ | sensitivity | % measured gas @ 20ppm | NH ₃ | < 0.1 |
| | H ₂ | sensitivity | % measured gas @ 100ppm | H ₂ | < 0.1 |
| | CO ₂ | sensitivity | % measured gas @ 5% volume | CO ₂ | 0.1 |
| Halothane | sensitivity | % measured gas @ 100ppm | Halothane | < 0.1 | |
| Key Specifications | Temperature range | °C | -30 to 40 | | |
| | Pressure range | kPa | 80 to 120 | | |
| | Humidity range | % rh continuous | 15 to 85 | | |

Figure 3 Linearity from 0 to 860ppb (approx) Ethanol

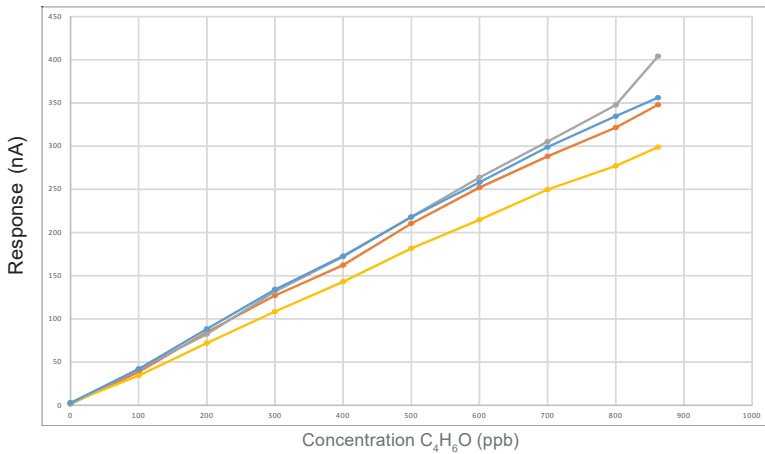


Figure 3 shows example sensor output at concentrations of up to 860ppb Ethanol.

Figure 4 Response to 860ppb (approx) Ethanol

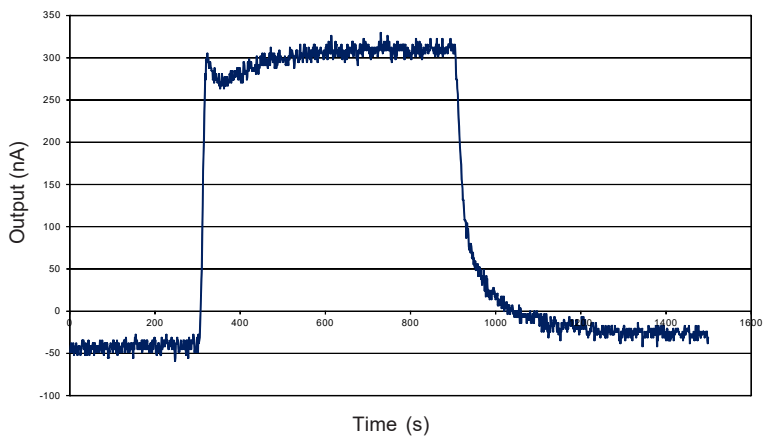


Figure 4 shows example sensor output in response to 860ppb Ethanol.

Figure 5 Response to 2ppm C₄H₈ with voltage bias

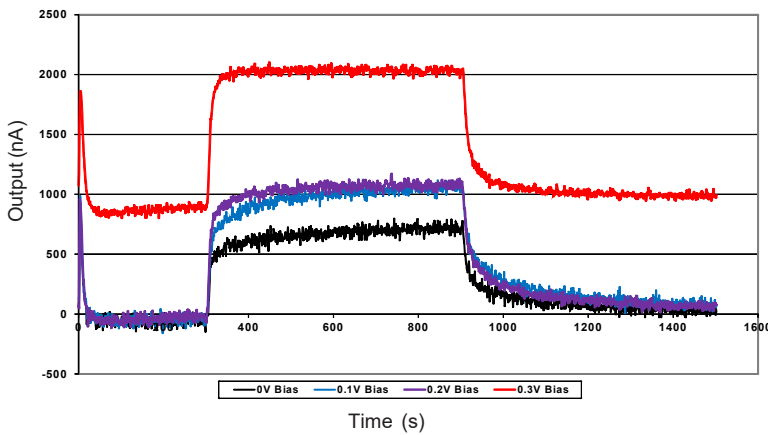


Figure 5 shows example output at different bias voltages in response to 2ppm C₄H₈.

IST Board Data

| | | |
|---------------------------------|--------------------------------|--|
| Interface | Communication Bus | Compatible with the 400 kHz I ² C protocol |
| | Max. Bus Speed | Up to 1 MHz |
| | Input Logic Levels | High (Recessive) < 2.3 V Low (Dominant) < 0.2 V |
| | Absolute Max. Input Signal | 3.6 V |
| Electrical | Supply Voltage Range | 1.7 V to 3.6 V |
| | Supply current – Stand-By | < 5 µA |
| | Supply current – Operating | < 0.15 mA (temperature reading only) < 2.15 mA (temperature reading + memory reading/writing) |
| | Power Supply Conditioning | Built-In 100 nF decoupling capacitor |
| | ESD Protection | 4 kV (human body model) – Enhanced ESD / Latch-Up protection |
| | Bus Pins Input Capacitance | 15 pF max. |
| Performance | Operational Temperature | -40 °C to +85 °C |
| | Temperature Sensor Accuracy | ±1°C (-0°C to +70°C) |
| | Memory Data Retention | > 200 years |
| | Memory Write Cycles | > 4,000,000 |
| Data & Communication | Memory IC & I2C Address | M24128X-FCU Device Address: R – 0xA0 / W – 0xA1 |
| | Temperature IC & I2C Address | MAX31875R0TZS+T Device Address: R – 0x90 / W – 0x91 |
| | Product Data Start Address | 0x0900 |
| | Calibration Data Start Address | 0x0B00 |
| | User Data Area | 0x0D00 – 0x18FF (3,072 Bytes) |
| | CRC Polynomial | 0x 01 04C1 1DB7 |
| | Digital Signature Algorithm | SHA-256 |

Factory-populated data

| Product Data |
|------------------------------|
| Data Format Version |
| Customer (OEM) ID |
| Product ID |
| Type of Sensor / Target Gas |
| Sensor Serial Number |
| End of Storage Period Date |
| Sensor Replacement Date |
| Product Data Checksum |
| Alphasense Digital Signature |
| Customer Digital Signature |

| Calibration |
|-----------------------------|
| Calibration Data Units |
| Zero (clean dry air) Output |
| Calibration Span |
| Calibration Output |
| Sensitivity |
| Calibration Date |
| Calibration Data Checksum |
| Calibration Data Signature |

| Sensor Specification |
|------------------------|
| Over-gas limit |
| Concentration Range |
| Temperature Range Low |
| Temperature Range High |
| Humidity Range Low |
| Humidity Range High |
| Pressure Range Low |
| Pressure Range High |
| Specification Checksum |

15,000+ locations

| Customer Specific |
|--|
| Custom Parameters |
| Re-Calibration Due Date |
| Operational Limits: Low High STEL TWA |
| Next Bump Test Due Date |
| User Data Area |

At the end of the product's life, do not dispose of any electronic sensor, component or instrument in the domestic waste, but contact the instrument manufacturer, Alphasense or its distributor for disposal instructions. NOTE: all sensors are tested at ambient environmental conditions unless otherwise stated. As applications of use are outside our control, the information provided is given without legal responsibility. Customers should test under their own conditions, to ensure that the sensors are suitable for their own requirements.

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